

In the Claims:

Claim 20 is amended in response to the antecedent basis problems raised by the Examiner.

20. (Currently Amended) A method of assembling an actuator arm system for a hard disk drive comprising:
placing the a lower bearing in the a hole;
placing the a shaft in the lower bearing;
placing the a upper bearing in the hole and on the shaft;
applying an adhesive between an outer race of the upper bearing and the hole;
applying an axial preload force to the outer race of the upper bearing;
curing the adhesive;
releasing the preload force; and
attaching the actuator arm to the shaft.

Respectfully submitted,

Aoyagi et al.

Date: 8/28/06

By:



Duke Amaniampong (#45,806)
Attorney for Applicant(s)
Hitachi Global Storage Technologies
Intellectual Property Law
5600 Cottle Road (NHGB/142)
San Jose, CA 95193
(408) 717-7495